

M A D E R A

Grading | Stockholm Collection

GRADING

EUROPEAN OAK FLOORING



PRIME

Prime grade is a clean grade with sweeping cathedral grain, minimal pin knots and sap. Prime is less dynamic than rustic and creates a clean, modern look while retaining the natural feel of center cut planks.



NATURAL

An embrace of the natural tendencies of oak. A mix of sweeping cathedral grain, tight vertical grain edges, knots and handsome cracks. Some flecking on the edges of wider boards can be expected. Sap wood is infrequent but can appear along edges of boards.

EUROPEAN OAK

Quercus Robur, the king of the temperate forests of central and northern Europe is one of the most sought-after species of deciduous hardwoods on the planet. Although related to Quercus Alba (Northern White Oak) European oak is singular in its smooth texture, cool consistent color range and straight tight grain. The trees' straight, thick trunk produces planks of extraordinary length and width.

Wood is perfectly imperfect! All images are meant to indicate general characteristics, but every MADERA wood floor is a unique expression of nature made from living material. All wood floors, no matter how high the grade, will have variation in grain and character. Please contact our team at sales@maderasurfaces.com with any questions or concerns.

M A D E R A

New York | Los Angeles

maderasurfaces.com | sales@maderasurfaces.com | 718 484 7260 | [@maderasurfaces](https://www.instagram.com/maderasurfaces)

PRIME GRADE

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Prime grade is a clean grade with sweeping cathedral grain, minimal pin knots and sap. Prime is less dynamic than rustic and creates a clean, modern look while retaining the natural feel of center cut planks.

EUROPEAN OAK FLOORING: PRIME GRADE

| WIDTH | SAP/HEART | KNOTS/FILLER | PATCHING | END CRACKS | CRACK-HEART | |
|-----------------------------|-----------------------------|--|-------------------------------------|-------------|-------------|-------------|
| 127-260 MM [5" - 10.25"] | Sweeping cathedral grain | Mostly heart with minimal sap on edges | Infrequent unfilled pin knots | Not Allowed | Not Allowed | Not Allowed |

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NATURAL GRADE

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NATURAL

Natural grade offers a classic feel with smaller more frequent knots and wider cathedral graining. No large cracks or open knots and minimal heart oak.

EUROPEAN OAK FLOORING: NATURAL GRADE

| WIDTH | GRAIN | SAP/HEART | KNOTS/FILLER | PATCHING | END CRACKS | CRACK-HEART |
|-----------------------------|--|-----------------------------------|------------------------------------|--------------------------------|------------|--|
| 127-260 MM [5" - 10.25"] | Traditional french cut / center cut grain pattern. Includes flecking | Infrequent sap on edges of boards | Frequent filled and unfilled knots | Can be inserted on large knots | Allowed | Occasional non-structural cracks and cracks around knots allowed |

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