### M A D E R A

**Grading | Bevel Collection**Standard Width Flooring

### **GRADING**

### EUROPEAN OAK STANDARD WIDTH FLOORING







### PRIME

Prime grade is a clean grade with sweeping cathedral grain, minimal pin knots and sap. Prime is less dynamic than rustic and creates a clean, modern look while retaining the natural feel of center cut planks.

### CHOICE

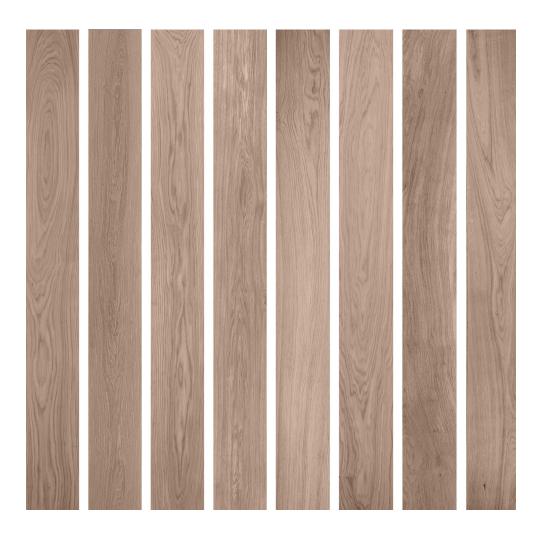
A perfectly balanced floor featuring prime grade with a mix of handsome character. Knots are sparse and mostly unfilled. No large checks or cracks creating an overall calm look and feel while embracing the natural beauty of wood.

### NATURAL

An embrace of the natural tendencies of oak. A mix of sweeping cathedral grain, tight vertical grain edges, knots and handsome cracks. Some flecking on the edges of wider boards can be expected. Sap wood is infrequent but can appear along edges of boards.

## PRIME GRADE

### EUROPEAN OAK STANDARD WIDTH FLOORING



### PRIME

Prime grade is a clean grade with sweeping cathedral grain, minimal pin knots and sap. Prime is less dynamic than rustic and creates a clean, modern look while retaining the natural feel of center cut planks.

### EUROPEAN OAK FLOORING: PRIME GRADE

WIDTH	SAP/HEART	KN0TS/FILLER	PATCHING	END CRACKS	CRACK-HEART
1 3	Mostly heart with minimal sap on edges	Infrequent unfilled pin knots	Not Allowed	Not Allowed	Not Allowed

# PRIME GRADE

EUROPEAN OAK STANDARD WIDTH FLOORING



### **CHOICE GRADE**

### EUROPEAN OAK STANDARD WIDTH FLOORING



### CHOICE

A perfectly balanced floor featuring prime grade with a mix of handsome character. Knots are sparse and mostly unfilled. No large checks or cracks creating an overall calm look and feel while embracing the natural beauty of wood.

### EUROPEAN OAK FLOORING: CHOICE GRADE

WIDTH	GRAIN	SAP/HEART	KN0TS/FILLER	PATCHING	END CRACKS	CRACK-HEART
195 MM 7.7" 235 MM 9.25"	Traditional french cut / center cut grain pattern. Includes flecking	Infrequent sap on edges of boards	Infrequent filled knots and unfilled pin knots throughout	Not Allowed	Infrequent	Handsome cracks allowed

# **CHOICE GRADE**

EUROPEAN OAK STANDARD WIDTH FLOORING



### NATURAL GRADE

### EUROPEAN OAK STANDARD WIDTH FLOORING



### NATURAL

Natural grade offers a classic feel with smaller more frequent knots and wider cathedral graining. No large cracks or open knots and minimal heart oak.

### EUROPEAN OAK FLOORING: NATURAL GRADE

WIDTH	GRAIN	SAP/HEART	KN0TS/FILLER	PATCHING	END CRACKS	CRACK-HEART
195 MM 7.7" 235 MM 9.25"	Traditional french cut / center cut grain pattern. Includes flecking	on edges of boards	Frequent filled and unfilled knots	Can be inserted on large knots	Allowed	Occasional non-structural cracks and cracks around knots allowed

## NATURAL GRADE

EUROPEAN OAK STANDARD WIDTH FLOORING



M A D E R A